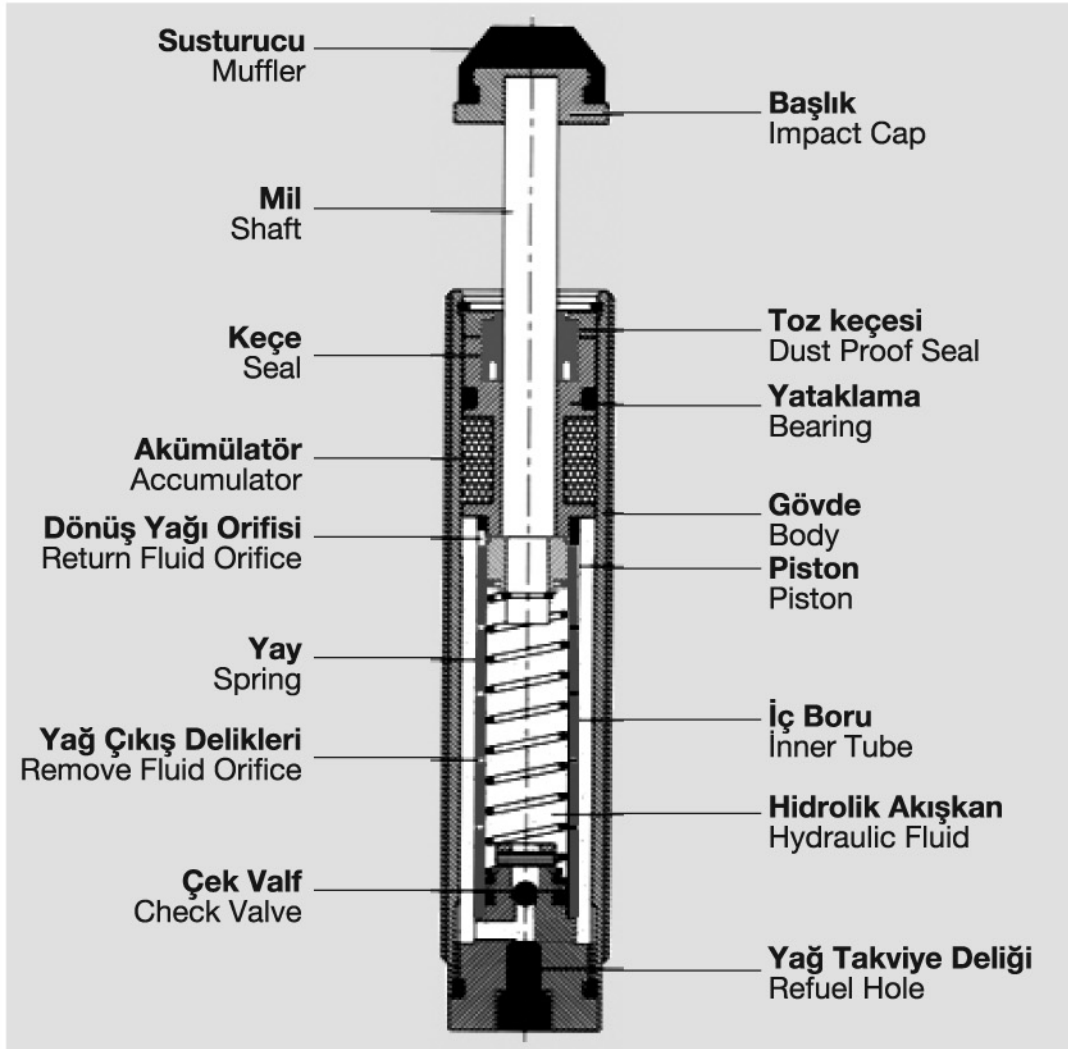


**Shock Absorberlerin Çalışma Prensipleri / Operating Principle Of Shock Absorbers**

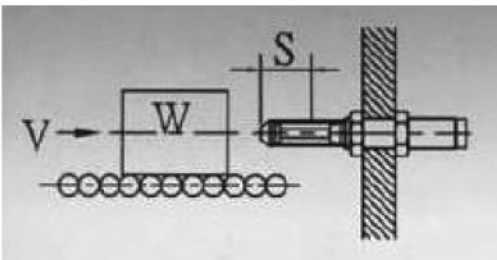
Winman shock absorberler ana yapıları gövde, mil, keçe, iç boru, piston, akışkan ve yaydan oluşmuştur. Milin yükten dolayı aşağıya doğru hareketi yükün kuvvetini yay kuvveti ve hidrolik akışkanın direnci sayesinde yavaşlatarak sönümler ve durdurur. Doğrusal bir yavaşlama sağlanır. Yük kalktığında sönümleme yayı kurularak bir sonraki hareket için shock absorberin hazır olmasını sağlar.

Winman Shock absorber's main structure to combine with body, rod, bearing, inner tube, piston, fluid, spring, On impact the piston rod moves into the shock absorber and the Hydraulic fluid is push into accumulator to produce resistans force, the pressure in the inner tube remains constant throughout the entire impact stroke. Shock absorbers Providing a linear deceleration and brings the impacting object to stop smoothly and quietly. At the end of the impact stroke, the return spring pushes the piston to its original position for next cycle.



**Sembol ve Formüller / Symbols and Formulas**

<b>E<sub>1</sub></b>	Kinetik enerji (eylemsizlik enerjisi) (NM) Kinetic energy (Inertial energy)	$E_1 = 0.5 \times W \times V^2$	
<b>E<sub>2</sub></b>	İş enerjisindeki itici kuvvet (Nm) work energy with propelling force	$E_2 = F \times S$	
<b>E<sub>3</sub></b>	Toplam enerji (Nm) total energy	$E_3 = E_1 + E_2$	
<b>E<sub>4</sub></b>	Toplam enerjinin saate absorbe edilmesi Total energy to be absorbed per hour	$E_4 = E_3 \times C$	
<b>F</b>	İtici kuvvet (N) Propelling force	$F = 7.854 \times P \times d^2$	
<b>F<sub>m</sub></b>	Maximum darbe kuvveti (N) Maximum impact force	$F_m = 1.2 E_3 / S$	
<b>V<sub>g</sub></b>	Serbest düşen cisim hızı Free falling object velocity	$V_g = \sqrt{2gh}$	
<b>We</b>	Etkili ağırlık (KG) Effective weight	$We = 2 \times E_3 / V^2$	
<b>C</b>	Saat basına etkin döngü sayısı Number of impact cycles per hour	<b>HP</b>	Motor gücü (KW) Motor rating
<b>W</b>	Nesnenin hareket ağırlığı (KG) Weight of moving object	<b>d</b>	Silindirin iç çapı (cm) Inner diameter of cylinder
<b>P</b>	(kg/cm <sup>2</sup> ) Work pressure	<b>h</b>	(m) Height
<b>R</b>	(m) Radius	<b>St</b>	Coefficient of torque 2.5 (1~2.5)
<b>Rs</b>	(m) Distance between shock absorber and rotate center	<b>g</b>	(m/s <sup>2</sup> ) Acceleration of gravity
<b>μ</b>	Coefficient of friction	<b>S</b>	(m) Stroke of shock absorber
<b>θ</b>	(rad) Impact or inclined plane's angle	<b>T</b>	(Nm) Rotade torque
<b>ω</b>	(rad/s) Angular velocity	<b>t</b>	(sec) Deceleration time
<b>V</b>	(m/s) Impact velocity		



$$w = 20 \text{ kg}$$

$$v = 1 \text{ m/s}$$

$$C = 1000 / \text{Hr}$$

$$E_1 = 0.5 \times W \times V^2$$

$$E_2 = 0$$

$$E_3 = E_1 + E_2$$

$$E_4 = E_3 \times C$$

$$We = W$$

$$E_1 = 0.5 \times 20 \times 1^2 = 10 \text{ Nm}$$

$$E_2 = 0$$

$$E_3 = 10 + 0 = 10 \text{ Nm / C}$$

$$E_4 = 10 \times 1000 = 10000 \text{ Nm / Hr}$$

$$We = 20 \text{ kg}$$

Model WSC1415-1

Horizontal Impact

## WSC Serisi / WSC Series Shock Absorbers

MODEL	THREAD	STROKE (mm)	MAX NM PER CYCLE (nm)	EFFECTIVE WE (kg)	MAX IMPACT SPEED (m/s)	MAX NM PER HOUR (nm)	OPERATING TEMP. (°C)
WSC 0806-1	M8 x 1.0	6	1.8	0.9 ~ 5.6	2.0	2400	-10 ~ 70
WSC 0806-2				2.5 ~ 10	1.2		
WSC 0806-3				5.6 ~ 22.5	0.8		
WSC 1008-1	M10 x 1.0	8	3.2	0.9 ~ 4.4	2.6	5760	-10 ~ 70
WSC 1008-2				2.8 ~ 10	1.5		
WSC 1008-3				10 ~ 40	0.8		
WSC 1210-1	M12 x 1.0	10	6	1.8 ~ 12	2.6	10800	-10 ~ 70
WSC 1210-2				5.3 ~ 18.7	1.5		
WSC 1210-3				12 ~ 75	0.8		
WSC 1412-1	M14 x 1.5	12	16	4.7 ~ 32	2.6	28800	-10 ~ 70
WSC 1412-2				14 ~ 50	1.5		
WSC 1412-3				56 ~ 200	0.8		
WSC 1415-1	M14 x 1.0 M14 x 1.5	15	20	5.9 ~ 27.8	2.6	36000	-10 ~ 70
WSC 1415-2				17.8 ~ 62.5	1.5		
WSC 1415-3				62.5 ~ 250	0.8		
WSC 1425-1	M14 x 1.0 M14 x 1.5	25	28	4.6 ~ 25	3.5	58800	-10 ~ 70
WSC 1425-2				14 ~ 87.5	2.0		
WSC 1425-3				25 ~ 350	1.5		
WSC 2020-1	M20 x 1.5	20	35	6.8 ~ 27	3.2	42000	-10 ~ 70
WSC 2020-2				17.5 ~ 70	2.0		
WSC 2020-3				48.6 ~ 777	1.2		
WSC 2030-1	M20 x 1.5	30	46	9 ~ 36	3.2	55200	-10 ~ 70
WSC 2030-2				23 ~ 92	2.0		
WSC 2030-3				64 ~ 575	1.2		
WSC 2030-1 SO	M20 x 1.5	30	46	9 ~ 36	3.2	52000	-10 ~ 70
WSC 2030-2 SO				23 ~ 92	2.0		

## WSC Serisi / WSC Series Shock Absorbers

MODEL	THREAD	STROKE (mm)	MAX NM PER CYCLE (nm)	EFFECTIVE WE (kg)	MAX IMPACT SPEED (m/s)	MAX NM PER HOUR (nm)	OPERATING TEMP. (°C)
WSC 2030-3 SO	M20 x 1.5	30	46	64 ~ 575	1.2	52000	-10 ~ 70
WSC 2050-1	M20 x 1.5	50	62	10.1 ~ 124	3.5	63240	-10 ~ 70
WSC 2050-2				18.3 ~ 253	2.6		
WSC 2050-3				55 ~ 496	1.5		
WSC 2050-11 A	M20 x 1.5	50	62	10.1 ~ 86	3.5	63240	-10 ~ 70
WSC 2050-12 A				7.8 ~ 55	4		
WSC 2050-13 A				6.1 ~ 38.3	4.5		
WSC 2525-1	M25 x 1.5 M25 x 2.0	25	78	15 ~ 69	3.2	70200	-10 ~ 70
WSC 2525-2				39 ~ 433	2.0		
WSC 2525-3				108 ~ 1733	1.2		
WSC 2540-1	M25 x 1.5 M25 x 2.0	40	122	20 ~ 108	3.5	87840	-10 ~ 70
WSC 2540-2				50 ~ 381	2.2		
WSC 2540-3				244 ~ 1991	1.0		
WSC 2550-1	M25 x 1.5 M25 x 2.0	50	140	20 ~ 124	3.7	100800	-10 ~ 70
WSC 2550-2				48 ~ 438	2.4		
WSC 2550-3				194 ~ 2286	1.2		
WSC 2580-1	M25 x 1.5 M25 x 2.0	80	198	24.7 ~ 99	4	118800	-10 ~ 70
WSC 2580-2				44 ~ 396	3.0		
WSC 2580-3				176 ~ 1584	1.5		
WSC 2725-1	M27 x 3.0	25	78	15 ~ 69	3.2	70200	-10 ~ 70
WSC 2725-2				39 ~ 433	2.0		
WSC 2725-3				108 ~ 1733	1.2		
WSC 3660-1	M36 x 1.5	60	260	57 ~ 231	3.0	124800	-10 ~ 70
WSC 3660-2				130 ~ 813	2.0		
WSC 3660-3				520 ~ 3250	1.0		

## WSCD Serisi / WSCD Series Shock Absorbers

MODEL	THREAD	STROKE (mm)	MAX NM PER CYCLE (nm)	EFFECTIVE WE (kg)	MAX IMPACT SPEED (m/s)	MAX NM PER HOUR (nm)	OPERATING TEMP. (°C)
WSCD 2030-1	M20 x 1.5	30	46	9 ~ 41	3.2	55200	-10 ~ 70
WSCD 2030-2				23 ~ 144	2.0		
WSCD 2030-3				64 ~ 575	1.2		
WSCD 2035-1	M20 x 1.5	35	52	10 ~ 46	3.2	62400	-10 ~ 70
WSCD 2035-2				26 ~ 162	2.0		
WSCD 2035-3				72 ~ 650	1.2		
WSCD 2050-1	M20 x 1.5	50	62	10.1 ~ 124	3.0	63240	-10 ~ 70
WSCD 2050-2				18.3 ~ 253	2.6		
WSCD 2050-3				55 ~ 496	1.5		

## WSCS Serisi / WSCS Series Shock Absorbers

MODEL	THREAD	STROKE (mm)	MAX NM PER CYCLE (nm)	EFFECTIVE WE (kg)	MAX IMPACT SPEED (m/s)	MAX NM PER HOUR (nm)	OPERATING TEMP. (°C)
WSCS 1412-1 NC		12	16	4.7 ~ 3.2	2.6	28800	-10 ~ 70
WSCS 1412-2 NC				14 ~ 50	1.5		
WSCS 1412-3 NC				50 ~ 200	0.8		
WSCS 2010-1 NC		10	18	3.5 ~ 14	3.2	21600	-10 ~ 70
WSCS 2010-2 NC				9 ~ 36	2.0		
WSCS 2010-3 NC				25 ~ 400	1.2		

**WSC Serisi / WSC Series Shock Absorbers**

